

# **KELLER**

# PIEZORESISTIVE PRESSURE SENSORS

# **Series 2/3/4**

## FOR ABSOLUTE-, GAUGE- AND DIFFERENTIAL PRESSURE

The pressure sensors Series 2, 3 and 4 are suited for direct-mounting on printed circuit boards. The pressure sensor is a piezoresistive measuring cell consisting of a glass back plate and the silicon chip with the diffused resistor bridge. The cell is mounted on a glass feed through and packaged in a housing for easy pressure connection. The high, stable and reliable output signal of the sensor can easily be conditioned with standard amplifiers.

All sensors are tested for temperature, stability and linearity and are delivered with an individual calibration sheet.



Series 2

#### Series 2

The medium is acting directly on the silicon chip and comes into contact with the strain gauges of the Wheatstone bridge. Application in dry air only.

#### Series 3

The sensor is mounted in an aluminium housing. Housing and sensor are protected by a thin  $(7 \, \mu m)$  parylene layer. This layer grants full protection in applications where condensation may occur. Continuous water exposure is not recommended. The average time of water resistance of the parylene layer is 6 months.



The medium acts on the rear side of the silicon chip. The pressure medium may be wet. Applications in gas, water and non-agressive fluids with benign reference atmosphere. Ideal for negative pressure measurements.



Barometric, deltagliders, small airplanes, meteorology, pneumatic control instruments, robotic, sanitary and pharmaceutical gases, air conditioning.

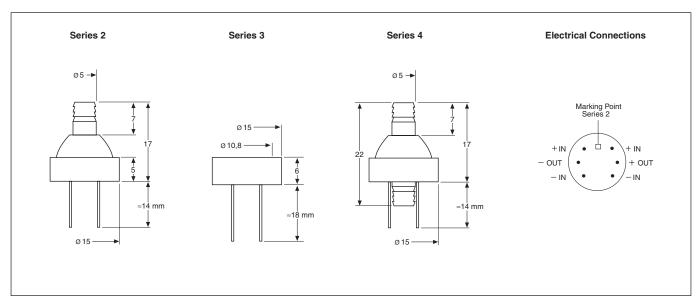
- Rugged, small in size and in price
- High sensitivity and resolution (10 cm air column resolution)



Series 3



Series 4



Subject to alterations 04/



# KELLER

#### **Specifications**

| <b>General Characteristics:</b> Excitation | 1 = 1 | 1 mA | constant current |
|--|-------|------|------------------|
|--|-------|------|------------------|

| Ranges (FS) | bar | -0,1 | -0,2 | -0,5 | -1 | 0,1 | 0,2 | 0,5 | 1 | 2 | 5 | 10 | 20 |
|-------------|-----|------|------|------|----|-----|-----|-----|---|---|---|----|----|
|-------------|-----|------|------|------|----|-----|-----|-----|---|---|---|----|----|

Series 2 PR-PAA-PD PR-PAA-PA-PD

Series 3 PR-PAA-PA

Series 4 PR-PD

PAA: Absolute, Zero at vacuum PA: Absolute, Zero at ambient (sealed gauge) PR: Gauge

#### Ranges, Overpressure, Output Signal (FS)

| Pressure Ranges (FS)             | bar | -0,1 | -0,2 | -0,5 | -1 | 0,1 | 0,2 | 0,5 | 1   | 2   | 5   | 10  | 20  |
|----------------------------------|-----|------|------|------|----|-----|-----|-----|-----|-----|-----|-----|-----|
| Overpressure                     | bar | -1,0 | -1,0 | -1,0 | -1 | 2,5 | 2,5 | 2,5 | 2,5 | 3   | 7,5 | 15  | 30  |
| Output Signal, typ. (Series 2/3) | mV  | 18   | 25   | 45   | 70 | 18  | 28  | 58  | 90  | 135 | 200 | 200 | 200 |
| Output Signal, typ. (Series 4)   | mV  | 18   | 25   | 45   | 70 | 18  | 25  | 45  | 70  | 100 | 150 | -   | -   |

#### Electrical Characteristics (at 25 °C)

| Bridge Resistance               | Ω  | 3500 | ± 20%    |  |
|---------------------------------|----|------|----------|--|
| Constant Current Excitation (1) | mA | 1    | max. 4,5 |  |
| Isolation / 500 V               | ΜΩ | 100  |          |  |

#### **Environmental Characteristics**

| Operating Temperature     | °C     | -1080                   |                  |
|---------------------------|--------|-------------------------|------------------|
| Compens. Temp. Range (2)  | °C     | 050                     | -1080 (optional) |
| Storage Temperature       | °C     | -30100                  |                  |
| Vibration (20 to 2000 Hz) | g      | 10                      |                  |
| Endurance (FS at 25 °C)   | cycles | > 100 x 10 <sup>6</sup> |                  |
|                           |        |                         |                  |

### **Mechanical Characteristics**

| Housing Series 2 and 4    | Delrin (POM)  |
|---------------------------|---|
| Housing Series 3          | Aluminium   |
| Weight                    | 8 gramme  |
| Volume Displacement       | < 0,1 mm³/FS  |
| Flexible Wires (optional) | 0,09 mm $^2$ , 12 x ø 0,1 mm, Silicone Insulation     |
|                           | Insulation 250 V, ø ext. 1,2 mm, I gr., 7 cm $^{(2)}$ |

#### **Specific Characteristics** Excitation I = 1 mA constant current

| Accuracy (3)                   | % FS  | 0,25 typ.    | 0,5 max.                          |
|--------------------------------|-------|--------------|-----------------------------------|
| Offset at 25 °C                | mV    | < 5 mV (comp | pensated with R5 to $\pm$ 0,5 mV) |
| Compensated Temp. Range        | °C    | 050 °C       |                                   |
| - Temp. Coeff. of Zero:        | mV/°C | 0,01 typ.    | 0,025 max.                        |
| - Temp. Coeff. of Sensitivity: | %/°C  | 0,01 typ.    | 0,025 max.                        |
| Long Term Stability            | mV    | 0,25 typ.    |                                   |

- At constant voltage excitation, the temperature coefficient of sensitivity is -0,2 %/K
- Other ranges on request
- Includes linearity, hysteresis, repeatability. Linearity is defined as best straigth line through Zero

## Options (on request)

- Compensated temperature range -10...80 °C
- Compensation resistors included
- TC Zero reduced by factor 2 (with NTC resistors)
- Accuracy 0,1 or 0,2 %FS
- Special test procedure, special housing
- Electrical Wires

|   | (c) Temp<br>[°C]<br>0.1<br>25.3<br>50.3           | (d) Zero<br>[mV]<br>-13.0<br>-11.9<br>-10.8 | (e) +220<br>[mV]<br>-22.5<br>-22.3<br>-22.4 | (f) Comp<br>[mV]<br>0.1<br>0.3<br>0.2 | (g) dZero<br>[mV]<br>-0.2<br>0.0<br>-0.2 |  |  |  |  |  |
|---|---|---|---|---------------------------------------|--|--|--|--|--|--|
| . | COMP<br>ZERO<br>SENS                              |   | nV <sup>(i)</sup><br>3 mV/bar at 1          | .000 mA (i)                           | .0 Ohm <sup>(h)</sup>                    |  |  |  |  |  |
|   | SENS  | 433.3                                       | 3 mV/bar at 4.                              |                                       | (-)                                      |  |  |  |  |  |
|   | LIN.  |   |   | <sup>(m)</sup> Lnorm                  | <sup>(n)</sup> Lbfsl                     |  |  |  |  |  |
|   | (k) [bar]   | (l) [r                                      | nV]   | [%Fs]                                 | [%Fs]                                    |  |  |  |  |  |
|   | -0.000  |   | 0.0   | 0.00                                  | -0.15                                    |  |  |  |  |  |
|   | 0.500   | 5   | 4.4   | 0.20                                  | 0.15                                     |  |  |  |  |  |
|   | 1.000   | 10  | 8.1   | -0.20                                 | -0.15                                    |  |  |  |  |  |
|   | Long Term Stability Ok (°)                        |   |   |                                       |  |  |  |  |  |  |
|   | Each sensor is delivered with a calibration sheet |   |   |                                       |  |  |  |  |  |  |

- 289 <sup>(b)</sup>

It contains the following data and information:

- Type (PR-2), drawing-no. (8750.8) and range (1 bar) of sensor Test location-no. of sensor

PR-2/1 bar/8750.8 (a)

- Test location-no. of sensor
  Test temperatures
  Uncompensated zero offset in mV
  Zero offset values, in mV, with test resistance (220 kΩ)
  (for factory computation only)
  Zero offset, in mV, with calculated compensation resistor R1 or R2
  Temp. zero error, in mV, with compensation resistor R1 or R2
  Compensation resistor values R1 / R2 and R3 / R4
  Offset with compensation resistors R1 / R2 and R3 / R4 fitted.
  (fine adjustment of zero with R5 potentiometer)
  Sensitivity of pressure sensor
  Pressure test points
  Signal at pressure test points
  Linearity (best straight line through zero)
  Linearity (best straight line)
  Results of long term stability
  Excitation (constant current)

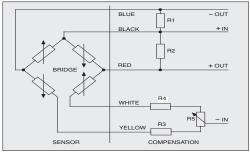
- (m) (o) (p) (q)
- Excitation (constant current)
  Date of test ------Test equipment

# Remarks:

- The indicated specifications only apply for constant current supply. The sensor should be excited between 0,5 and 5 mA. The sensor signal is proportional to the current.

  If exposed to extreme temperatures, the compensation resistors should have a temperature coefficient of < 50 ppm/°C. Sensor and resistors can be exposed to different temperatures.

  The sensors may be ordered with integrated compensation resistors (surcharge).
- (surcharge).



Subject to alterations

KELLER AG für Druckmesstechnik St. Gallerstrasse 119 CH-8404 Winterthur Tel. +41 (0)52 - 235 25 25 Fax +41 (0)52 - 235 25 00 KELLER Ges. für Druckmesstechnik mbH Schwarzwaldstrasse 17 D-79798 Jestetten Tel. +49 (0)7745 - 9214 - 0 Fax +49 (0)7745 - 9214 - 60